

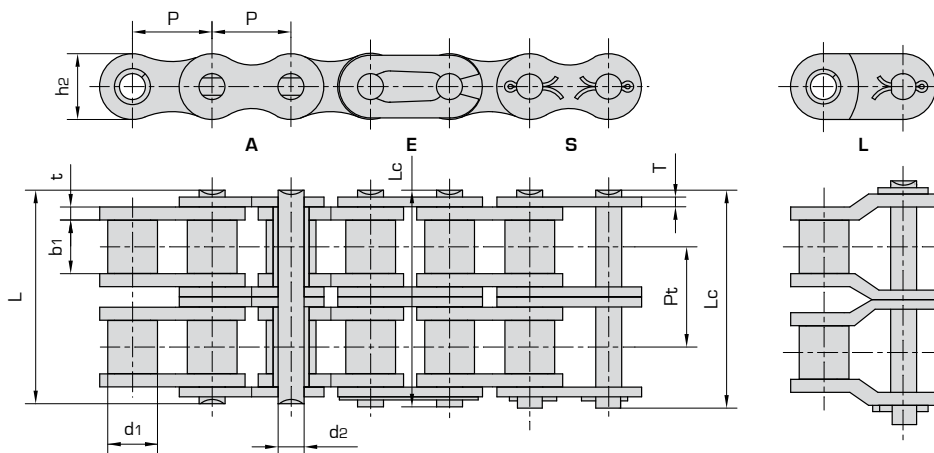
Short pitch precision roller chains (A series)

Zinc Plated

Duplex roller chains & bush chains

Part nr.	DIN/ISO 606 Chain no.	ANSI Chain no.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch
							L max	Lc max			
							P	d1 max			
		mm		mm		mm		mm		mm	
10025-2ZP	*04C-2	*25-2	6,350	3,30	3,18	2,31	14,5	15,0	6,00	0,80	6,40
10035-2ZP	*06C-2	*35-2	9,525	5,08	4,77	3,58	22,5	23,3	9,00	1,30	10,13
10041-2ZP	085-2	41-2	12,700	7,77	6,25	3,58	25,7	26,9	9,91	1,30	11,95
10040-2ZP	08A-2	40-2	12,700	7,95	7,85	3,96	31,0	32,2	12,00	1,50	14,38
10050-2ZP	10A-2	50-2	15,875	10,16	9,40	5,08	38,9	40,4	15,09	2,03	18,11
10060-2ZP	12A-2	60-2	19,050	11,91	12,57	5,94	48,8	50,5	18,00	2,42	22,78
10080-2ZP	16A-2	80-2	25,400	15,88	15,75	7,92	62,7	64,3	24,00	3,25	29,29
100100-2ZP	20A-2	100-2	31,750	19,05	18,90	9,53	76,4	80,5	30,00	4,00	35,76
100120-2ZP	24A-2	120-2	38,100	22,23	25,22	11,10	95,8	99,7	35,70	4,80	45,44
100140-2ZP	28A-2	140-2	44,450	25,40	25,22	12,70	103,3	107,9	41,00	5,60	48,87
100160-2ZP	32A-2	160-2	50,800	28,58	31,55	14,27	123,3	128,1	47,80	6,40	58,55
100180-2ZP	36A-2	180-2	57,150	35,71	35,48	17,46	138,6	144,4	53,60	7,20	65,84
100200-2ZP	40A-2	200-2	63,500	39,68	37,85	19,85	151,9	158,8	60,00	8,00	71,55
100240-2ZP	48A-2	240-2	76,200	47,63	47,35	23,81	183,4	190,8	72,39	9,50	87,83

* Bush chain: d1 in the table indicates the external diameter of the bush.



Ultimate tensile strength	Average tensile strength	Weight per meter	Available chain parts				
Q min	Q0	q	E	S	L	C	A
kN/lbf	kN	kg/m					
7,00/1591	10,0	0,28	X			X	X
15,80/3591	22,3	0,63	X			X	X
13,34/3032	37,2	0,81	X		X	X	X
28,20/6409	62,6	1,12	X		X	X	X
44,40/10091	86,4	2,00	X		X	X	X
63,60/14455	148,6	2,92	X		X	X	X
113,40/25773	215,2	5,15	X		X	X	X
177,00/40227	326,2	7,80		X	X		X
254,00/57727	445,0	11,70		X	X		X
344,80/78364	533,8	15,14		X	X		X
453,60/103091	722,2	20,14		X	X		X
560,50/127386	933,6	29,22		X	X		X
707,60/160818	1343,2	32,24		X	X		X
1020,60/213955	1255,3	45,23		X	X		X



Solution range

Donghua Zinc Plated Roller Chains are developed to offer good wear and good corrosion resistance. For special applications we deliver the new developed ZinTek Coating on request. All Donghua roller chains are: Pre-loaded, Fatigue resistant, Wear resistant and Pre-lubricated. Donghua simplex, duplex and triplex roller chains are manufactured according to ISO 606 DIN8187, standard pre-loaded, pre-lubricated, do have seamless rollers and are marked with production batch code number for complete traceability. All Donghua roller chains are sealed in plastic bags and packed in cardboard boxes with clear ISO 606 DIN descriptions and safety instructions. Standard packaging size is 5 meter box, reels are available on request. Cut to length service is available on request. Several test certificates like breaking load, length tolerance and material analyses are possible and available on request. Rollers chains which are needed for 'run as pairs' applications can be matched as pairs on request. DIN, 1/2DIN and 1/3DIN length tolerance are possible, please ask us for a quotation. For high temperature, low temperature, food application or special environments different kind of special lubricants are available. Please ask our sales team for any special needs. For drive chain calculation and right dimension check, please contact our engineering department, also see drive chain calculation data sheet on page 301. By filling this data sheet and sending this to our engineering department you will receive a detailed drive chain calculation including life time expectation. Sprockets are available for all roller chains, with pilot bore, fixed bore, keyway, setscrew or bearing bore with grooves. Standard toothing, hardened toothing or special toothing are possible with pilot bore, fixed bore or taper bush. Chain tools, tensioners and chain lubricants please see page 302-310.